

# **Sportsman 450 / 570 pinion cover assembly**

## **Accessories and tools for installation**

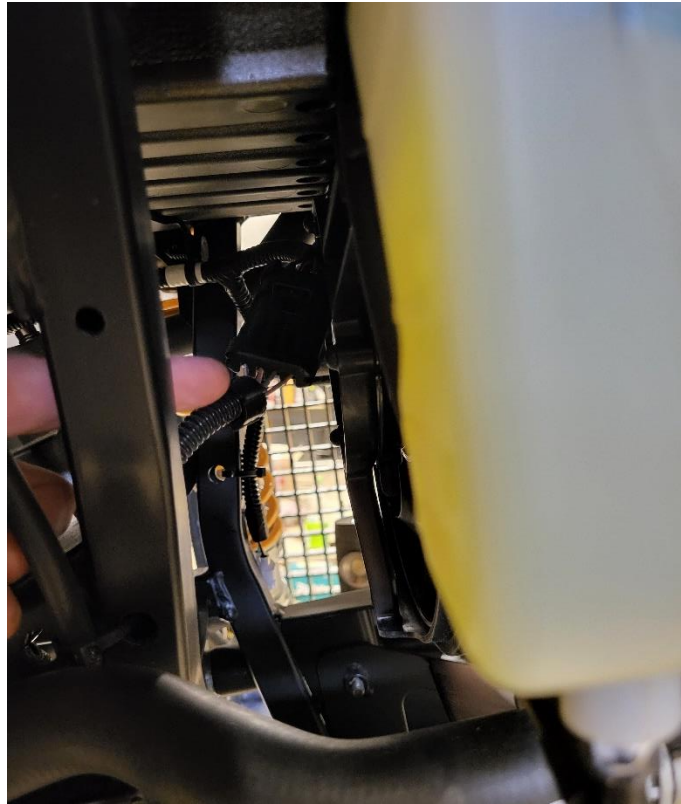
- **5mm drill bit**
- **Allen wrench**
- **Threadlocker glue**
- **Thread tap m6x1**
- **Drill**



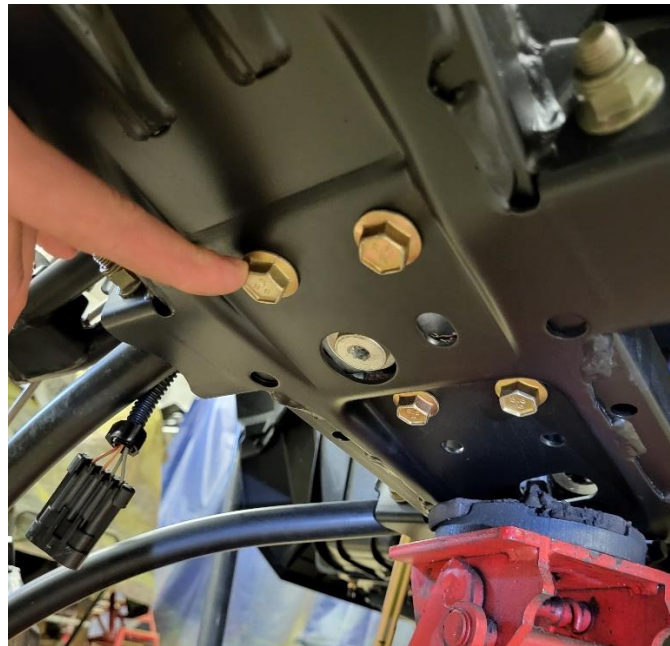
**Tap pin spring out.**



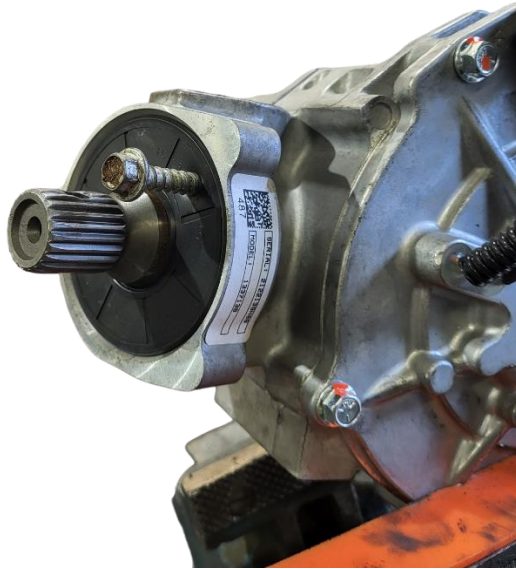
**Remove vent hose.**



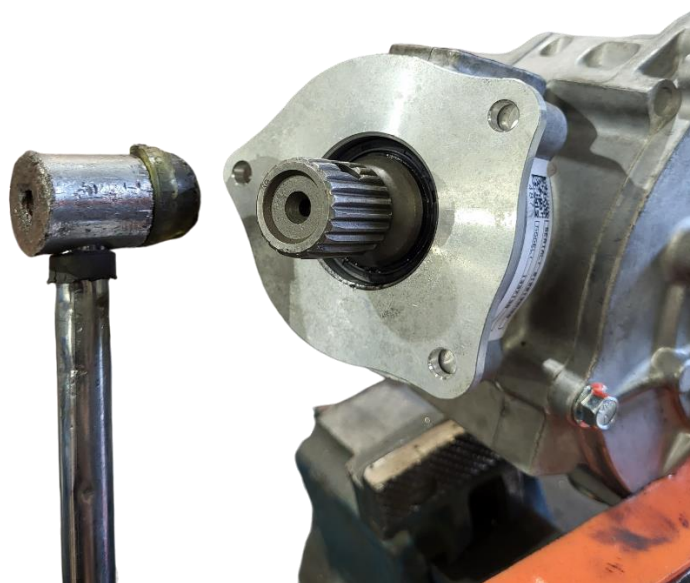
**Unplug front differential connector.**



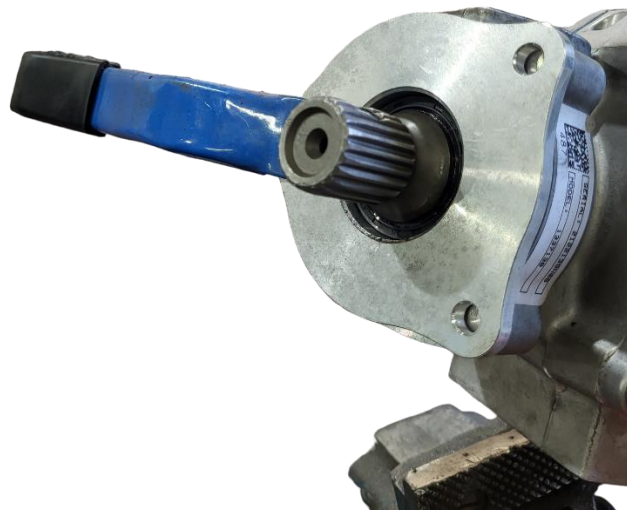
**Open mounting bolts and remove differential.**



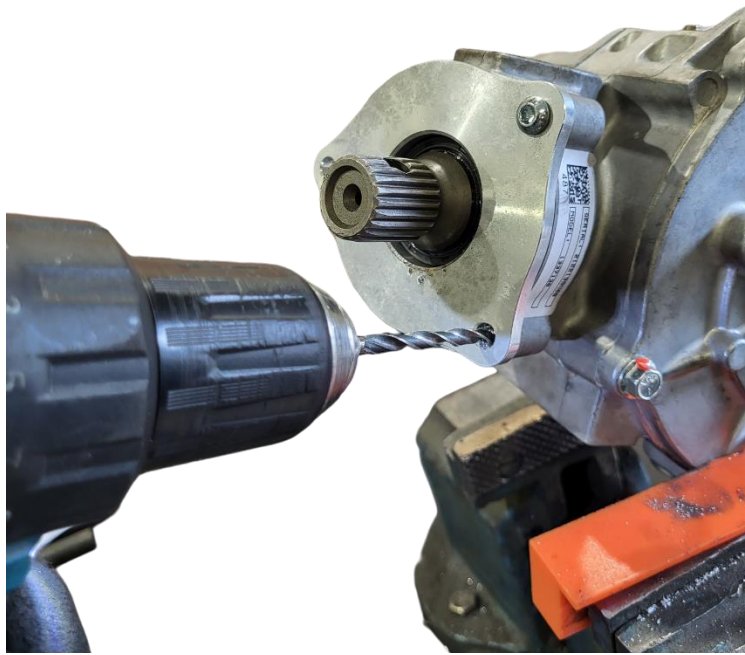
**Drill screw to seal and bull seal out.**



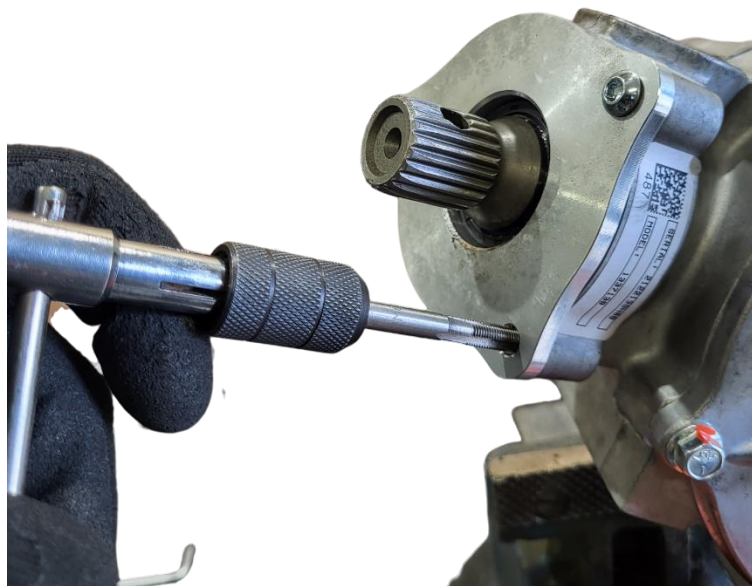
**Tap pinion cover on the spot.**



**Use a clamp to hold the pinion cover in place.**



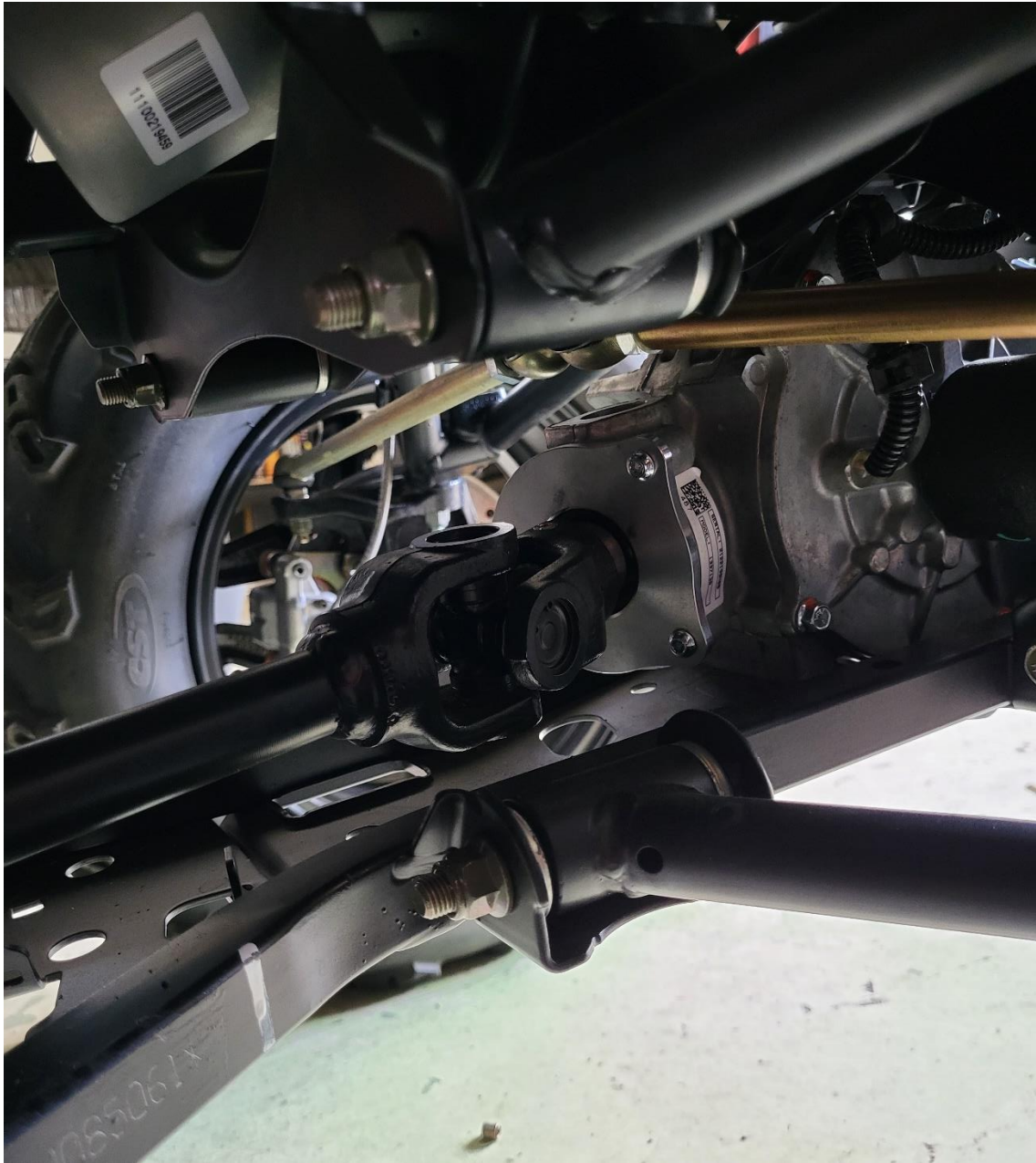
**Drill holes.**



**Make threads.**



**Use a threadlock glue when installing bolts.**



Reinstall front differential in place.

