

Instructions for replacing EC and ECE  
approval pads on Akrapovic silencer  
for

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KTM SUPER DUKE 1290 R / GT  
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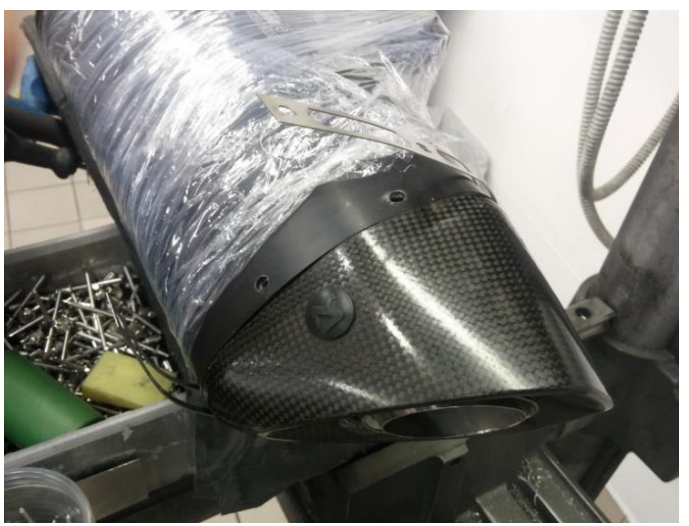
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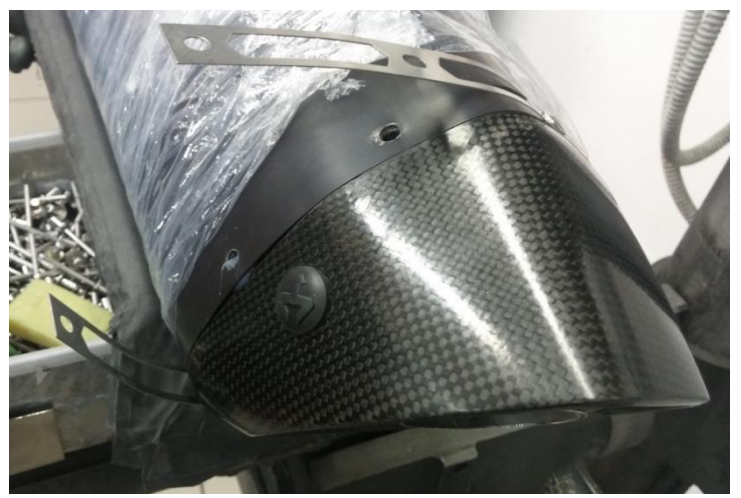
#### PARTS LIST:

- 1x approval pad M-HR040, E26\*01078\*G
- 1x approval pad M-HR040, E26\*92R-01 1097
- 2x rivet D4,8x 8 (2x SPARE)
- 2x rivet D4,8x12 (2xSPARE)
- Certificate E26\*92R-01 1097
- Certificate e26\*01078\*G
- Manual for replacing EC and ECE approval pads

1. Step: Wrap the muffler to avoid damage during the rework process. Drill the rivets of the approval pads on the inlet and outlet side. Use a drill with diameter 4,9 mm.



2. Step: Fill the holes with silicone on both sides

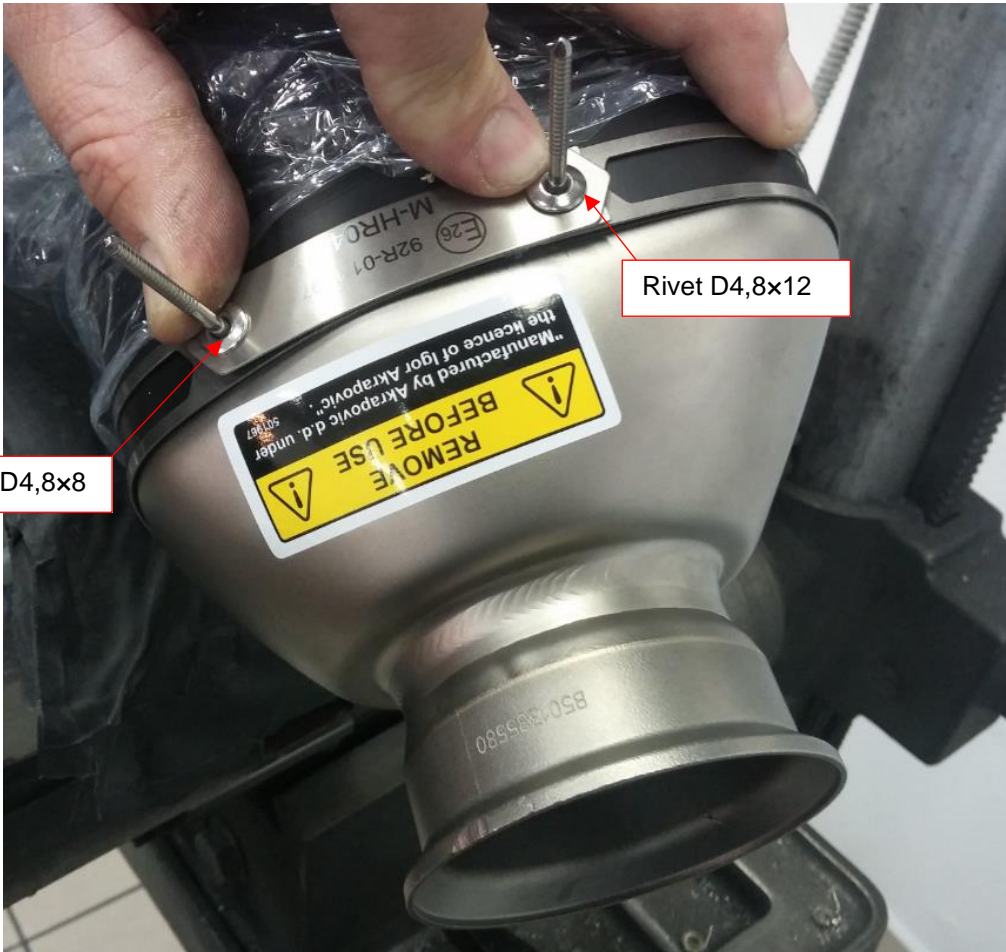




After applying silicone in both holes, turn muffler around and make sure that the remains of the rivets stick to it.

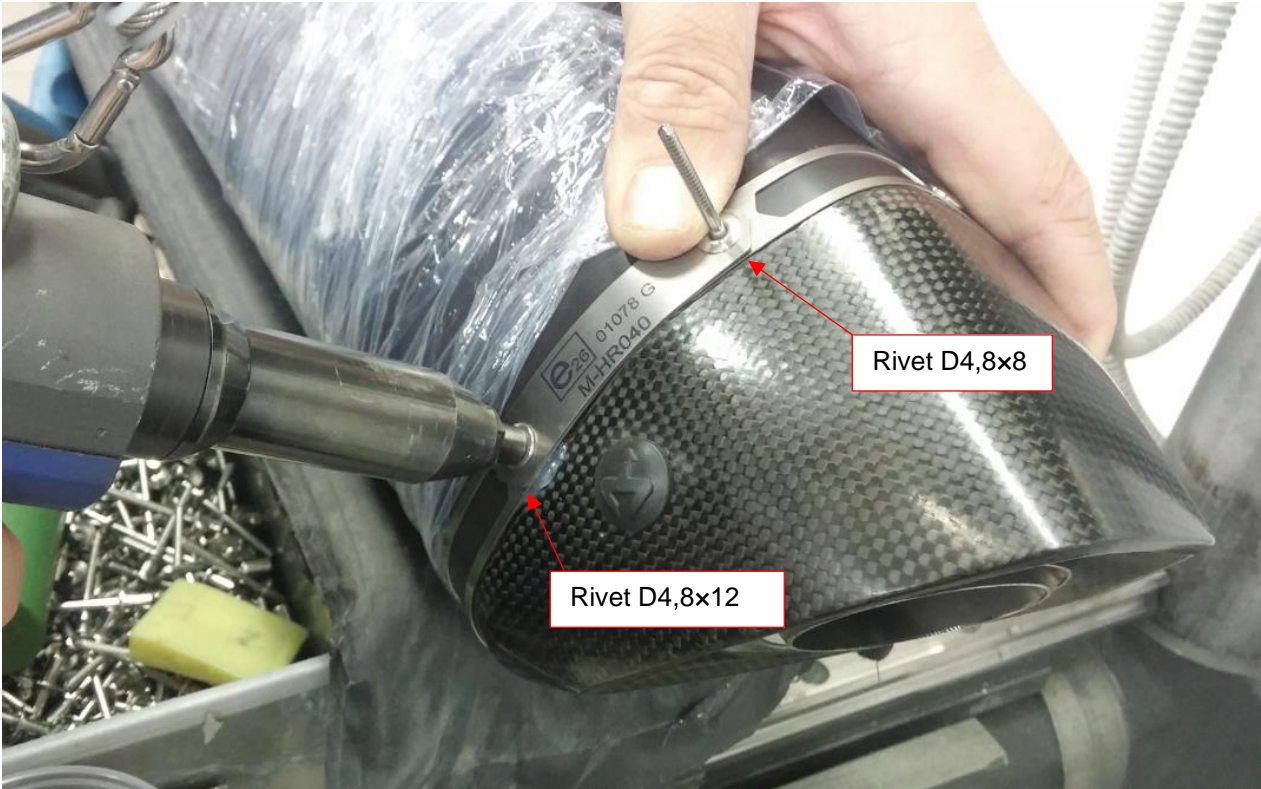
3. Step: Mount approval pads. The E26 version has to be mounted on the inlet side, while the e26 approval pad has to be mounted on the outlet side.

Use 1x rivet D4,8x8 and 1x rivet D4,8x12 per pad. The D4,8x12 rivets have to be mounted in the drill holes that are next to the ground when the silencer is mounted on the bike.



Rivet D4,8x8

Rivet D4,8x12



4. Step: After riveting make sure you wipe off excessive silicone. Remove the wrapping.